



Dart Aerospace Ltd.
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Canada

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RBD412-729-011
Job Sheet 186897



Part No: RBD412-729-011

Job Qty: 1 ea

Part Name: Ground Handling Wheel (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		11/30/18	0.00	0.25	Small Fab-9		MLL DAS
120	QC	1 pcs		11/30/18	0.00	0.00	QC5		NOV 26 2018
130	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-2		DAS NOV 26 2018
140	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		21 NOV 26 2018

Part Op
Descriptions: 110 - PICK PARTS -Transfer drill placard -Rivet placard -Install stickers

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Start up Operation	5075949
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Start up Operation	5021040
RBD3309-1	Label, Remove Before Flight	2 Ea (2 ea)	100-Start up Operation	5121358
RBD3309-3	Label, Grease Slides	2 Ea (2 ea)	100-Start up Operation	5121338
RBD412-729-041	Ground Handling Wheels Fits LH or RH (Hydraulic)	2 Ea (2 ea)	100-Start up Operation	5087694
				3129712
				5129714

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	97524A032	4 ⁵	683	0
	RB41011	1 ²	694	0
	RBD3309-1	2	13	0
	RBD3309-3	2	14	0
	RBD412-729-041	2	6	0



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Container No: S131047



Part: RBD412-729-011

Job No: 186897

Serial No/Batch: S131047

Revision:
Inspector:
Exp Date:
Instructions:

Date: 11/23/18

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t be found.

Plex 11/22/18 11:45 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						